

NEWFOIL MACHINES LIMITED
SERVICE SCHEDULE – 500 SERIES PRESSES

**ANY PARTS USED DURING THE SERVICE ARE CHARGEABLE AT
NORMAL SPARE PARTS PRICES.**

CHECK: MAIN DRIVE/FOIL DRIVE CHAINS. ADJUST AND LUBRICATE IF
REQUIRED.

CHECK: BALL JOINTS. ADJUST AND LUBRICATE IF REQUIRED.

CLEAN: MICRO-ADJUSTERS CHECKING FOR DAMAGE OR WORN PARTS.

CLEAN: X-Y ASSEMBLIES CHECKING FOR DAMAGE OR WORN PARTS
INCLUDING:

- LOCKING LEVERS AND GIB STRIPS
- ADJUSTING SCREWS AND BRASS NUTS
- HEATER ELEMENTS AND THERMOCOUPLES
REPLACE AS REQUIRED.

CHECK: ALL RUBBER NIP ROLLERS AND ASSEMBLIES INCLUDING:

- WEB NIP ROLLER ASSEMBLY
- FOIL NIP ROLLER ASSEMBLY
- UNWIND NIP ROLLER ASSEMBLY
- LAMINATOR NIP ROLLER ASSEMBLY (IF FITTED)
REPLACE AS REQUIRED.

CHECK AND ADJUST: TIMING BELTS/POLY VEE BELTS IF NECESSARY.

CHECK: LAMINATOR REWIND BELT (IF FITTED).

CHECK: OPERATION OF GUARDS, NOTE ANY MISSING PANELS, ADVISE
CUSTOMER ON OPERATIVE FAULTS.

VISUALLY CHECK: GEARBOXES FOR OIL LEAKS.

CHECK: MAIN DRIVE MOTOR/FAILSAFE BRAKE AND ADJUST IF REQUIRED.

CHECK: MAIN DRIVE MOTOR BRUSHES.

CHECK: MAINDRIVE SHAFT AND VERTICAL DRIVESHAFT INCLUDING BEARINGS, SPROCKETS AND COUPLINGS.

VISUALLY CHECK: PHOTOCCELL ON DRIVESHAFT.

VISUALLY CHECK: ALL SENSORS AND REGISTER SYSTEMS.

CHECK: ALL FELT CLUTCH PADS, REPLACE AS NECESSARY.

CHECK: PANEL LAMPS/INSPECTION LAMP AND REPLACE AS NECESSARY.

CHECK: ALL GREASE POINTS/PIPES FOR DAMAGE OR LEAKS.

CHECK: PRINT AND CUT STATIONS FOR LEVEL.

CHECK: ANY OPTIONAL EQUIPMENT, LAMINATOR, SHEETER ETC. FOR CORRECT OPERATION.

SHOULD FURTHER WORK BE DEEMED NECESSARY, AN ESTIMATE WILL BE GIVEN PRIOR TO COMMENCEMENT. IF A RETURN VISIT IS REQUIRED, THIS WOULD BE CHARGED AT NORMAL SERVICE RATES, INCLUDING ANY TRAVELLING TIME AND EXPENSES.